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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/670,244	09/26/2003	Yoshihisa Dotta	1035-472	8593

23117 7590 04/19/2005

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EXAMINER

ANDUJAR, LEONARDO

ART UNIT PAPER NUMBER

2826

DATE MAILED: 04/19/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

AK

<b>Office Action Summary</b>	<b>Application No.</b>	<b>Applicant(s)</b>	
	10/670,244	DOTTA ET AL.	
	<b>Examiner</b>	<b>Art Unit</b>	
	Leonardo Andújar	2826	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

#### Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

#### Status

- 1) ☒ Responsive to communication(s) filed on 05 March 2005.
- 2a) ☐ This action is FINAL. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

#### Disposition of Claims

- 4) ☒ Claim(s) 1-28 is/are pending in the application.
- 4a) Of the above claim(s) \_\_\_\_\_ is/are withdrawn from consideration.
- 5) ☒ Claim(s) 15,16,19,20,23,24,27 and 28 is/are allowed.
- 6) ☒ Claim(s) 1,2,5,6,9,10,13,14,17 and 18 is/are rejected.
- 7) ☒ Claim(s) 3,4,7,8,11,12,21,22,25,26 is/are objected to.
- 8) ☐ Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

#### Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☒ The drawing(s) filed on 26 September 2003 is/are: a) ☐ accepted or b) ☒ objected to by the Examiner.  
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

#### Priority under 35 U.S.C. § 119

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☒ All b) ☐ Some \* c) ☐ None of:
1. ☒ Certified copies of the priority documents have been received.
  2. ☐ Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.
  3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
- \* See the attached detailed Office action for a list of the certified copies not received.

#### Attachment(s)

- |  |   |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892)                        | 4) <input type="checkbox"/> Interview Summary (PTO-413)                     |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)               | Paper No(s)/Mail Date. _____  |
| 3) <input checked="" type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152) |
| Paper No(s)/Mail Date <u>09/03</u>   | 6) <input type="checkbox"/> Other: _____                                    |

## **DETAILED ACTION**

### ***Election/Restrictions***

1. Applicant's election without traverse of species 1 (claims 1-12) in the reply filed on 03/05/2005 is acknowledged. However, all claims were examined since the prior art make of record is pertinent to each of the claims.

### ***Priority***

2. Receipt is acknowledged of papers submitted under 35 U.S.C. 119(a)-(d), which papers have been placed of record in the file.

### ***Drawings***

3. Figures 11-13 should be designated by a legend such as --Prior Art-- because only that which is old is illustrated. See MPEP § 608.02(g). Corrected drawings in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. The replacement sheet(s) should be labeled "Replacement Sheet" in the page header (as per 37 CFR 1.84(c)) so as not to obstruct any portion of the drawing figures. If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

### ***Claim Rejections - 35 USC § 102***

4. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

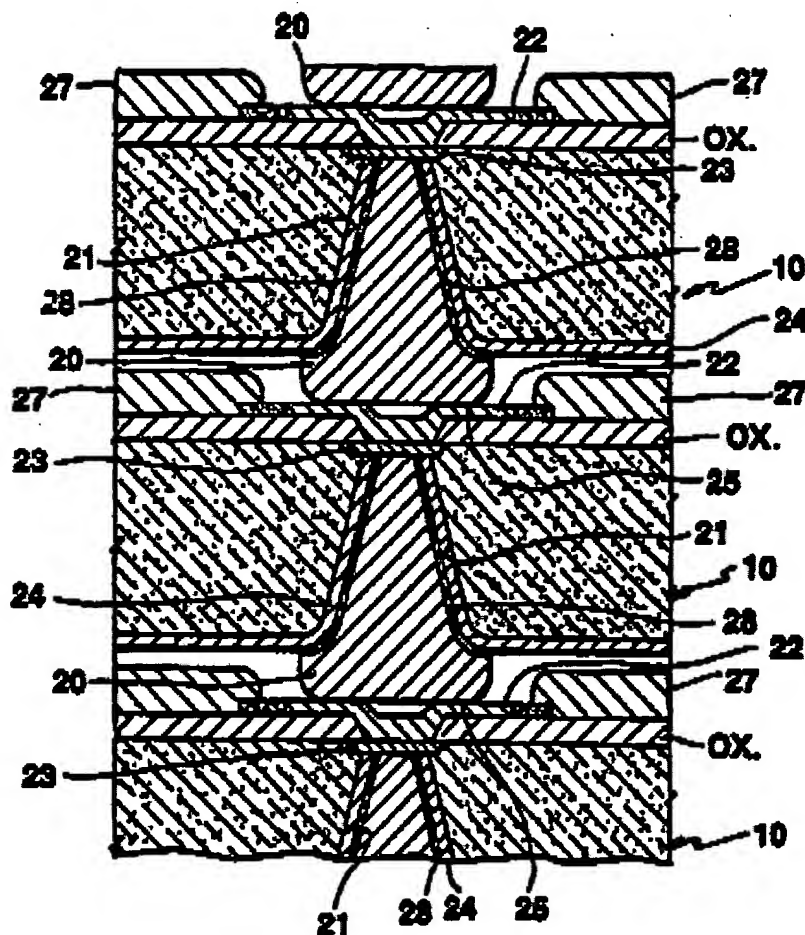
A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

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5. Claims 1, 2, 13, 14, 17 and 18 are rejected under 35 U.S.C. 102(b) as being anticipated by Gnadinger (US 005229647A).

6. Regarding claims 1, 13, 14 Gnadinger (e.g. fig. 4) shows chip staked semiconductor device comprising multiple stacked semiconductor chips, each semiconductor chip includes multiple through electrodes 20 in a semiconductor chip 10 linking a front surface to a back surface thereof, wherein the through electrodes have mutually differing cross-sectional areas. The through electrodes are electrically connected to the semiconductor chips via pads 25 (col. 2/lis. 6-21 & 49-62). Because the electrodes are conical or parabolical, they have "n" number of cross sectional areas that increase in upward direction (y direction). For example, an upper cross section area of one electrode is smaller than a lower cross sectional area of the same electrode or another electrode.



7. Regarding claim 2, Gnadinger shows that at least one type of the through electrodes is contact through electrodes electrically connected to the semiconductor chip via pads 25 (col. 2/lis. 6-21 & 49-62).

8. Regarding claims 17 and 18, Gnadinger teaches that the cross-sectional areas of those through electrodes which connect  $n+1$  or more adjacent semiconductor chips are greater than the cross-sectional areas of those through electrodes which connect  $n$  adjacent semiconductor chips, where  $n$  is an integer more than or equal to 2. Note that each of the electrodes 20 connects multiple adjacent chips 11 (i.e. more than 3)

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contained in each of the wafers wherein each electrode has lower cross sectional areas that are greater than upper cross sectional areas of another electrode.

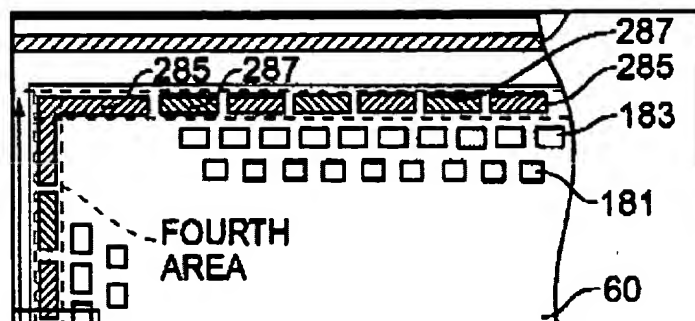
***Claim Rejections - 35 USC § 103***

9. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

10. Claims 1, 2, 5, 6, 9, 10, 13, 14, 17 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Terui (US 006534879B2) in view of Gnadinger (US 005229647A).

11. Regarding claims 1 and 9, Terui (e.g. fig. 5A) shows a semiconductor device, comprising multiple electrodes (181, 183, 285, 287) formed on a front surface of a semiconductor chip 60 wherein the through electrodes have mutually differing cross-sectional areas. Also, the cross sectional areas of the electrodes 285/287 connected to the power supply are greater than the cross sectional areas of those electrodes 181/183 which are connected to the signal terminal. Terui does not show that the electrodes are "through electrodes" linking the front surface and back surfaces of the chips.



Nevertheless, Gnadinger (e.g. fig. 4) shows through electrodes 20 linking front and back surfaces of the semiconductor chip 10/11. According to Gnadinger a very low cost high-density package can be obtained by using this type of through electrodes because this type of electrodes form reliable and inexpensive connections (col. 1/lls. 35-39 & 49-57). It would have been obvious to one of ordinary skill in the art at the time the invention was made to use through electrodes linking the front and back surface of Terui's chip to stack several chips in order to make a very low cost high density package as taught by Gnadinger because this type of through electrode forms reliable and inexpensive connections.

12. Regarding claim 2, Gnadinger shows that at least one type of the through electrodes is contact through electrodes electrically connected to the semiconductor chip (col. 2/lls. 6-21 & 49-62).

13. Regarding claims 13 and 14, Terui (e.g. fig. 5A) shows a semiconductor device, comprising multiple through electrodes (181, 183, 285, 287) formed on a front surface of a semiconductor chip 60 wherein the electrodes have mutually differing cross-sectional areas. Also, the cross sectional areas of the electrodes 285/287 connected to the power supply are greater than the cross sectional areas of those electrodes 181/183 which are connected to the signal terminal. Terui does not show that the chips are staked and that the electrodes are through electrodes linking the front surface and back surfaces of the chips. Nevertheless, Gnadinger (e.g. fig. 4) shows a device having stacked semiconductor chips having through electrodes 20 linking front and back surfaces of the semiconductor chip 11. According to Gnadinger a very low cost high-density package

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can be obtained by using this type of through electrodes because this type of electrodes form reliable and inexpensive connections (col. 1/lis. 35-39 & 49-57). It would have been obvious to one of ordinary skill in the art at the time the invention was made to make electrodes disclosed by Terui linking the front and back chip surface and to stack several chips in order to provide a very low cost high density package as taught by Gnadinger because this type of through electrode forms reliable and inexpensive connections

14. Regarding claims 5, 6, and 10, Terui teaches the cross-sectional areas are increased according to a magnitude of an electric current via the through electrodes. For example, Terui teaches that the power supply electrodes 285/287 have a greater sectional area than the signal electrodes 181.

15. Regarding claims 17 and 18, Gnadinger teaches that the cross-sectional areas of those through electrodes which connect  $n+1$  or more adjacent semiconductor chips are greater than the cross-sectional areas of those through electrodes which connect  $n$  adjacent semiconductor chips, where  $n$  is an integer more than or equal to 2. Note that each of the electrodes 20 connects multiple adjacent chips 11 (i.e. more than 3) contained in each of the wafers wherein each electrode has lower cross sectional areas that are greater than upper cross sectional areas of another electrode.

***Allowable Subject Matter***

16. Claims 15, 16, 19, 20, 23, 24, 27 and 28 allowed.

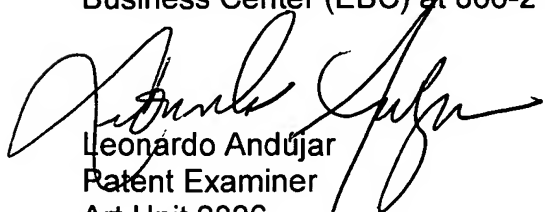


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17. Claims 3, 4, 7, 8, 11, 12, 21, 22, 25 and 26 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

**Conclusion**

18. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Leonardo Andújar whose telephone number is 571-272-1912. The examiner can normally be reached on Mon through Thu from 9:00 AM to 7:30 PM EST. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nathan J. Flynn can be reached on 571-272-1915. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

  
Leonardo Andújar  
Patent Examiner  
Art Unit 2826  
04/04/2005